

# Stack Forging™ 6061 Specification Sheet

Highly repeatable with superior material properties compared to casting. Fully-dense with no porosity, capable of internal channels and voids, no tooling required, and high throughput of 10-20,000+ parts/year.

# PHYSICAL PROPERTIES

Material Composition Heat Treatment

Density

Ultimate Tensile Strength

Yield Strength

Shear Strength

Elongation

Hardness

Thermal Conductivity

Aluminum 6061

Т6

2.70 g/cm<sup>3</sup>

325 MPa

268 MPa

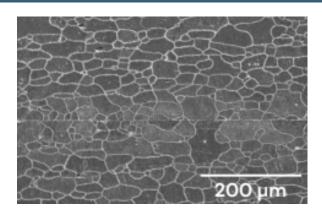
215 MPa

16%

120 Vickers

187 W/m-K

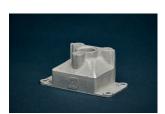
### XZ PLANE CROSS-SECTION



# AUTOMOTIVE, HEAVY & INDUSTRIAL EQUIPMENT, AND THERMAL MANAGEMENT APPLICATIONS



Adapters



Connectors



Badges



Housings

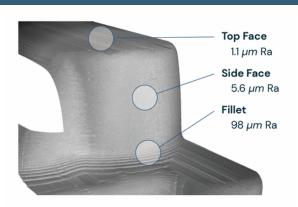


Cold Plates



Manifolds

## AS-BUILT SURFACE ROUGHNESS



# MECHANICAL PROPERTIES

